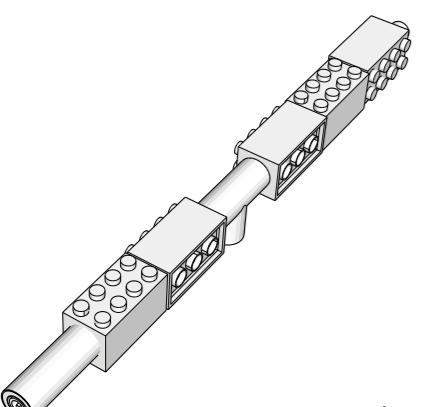
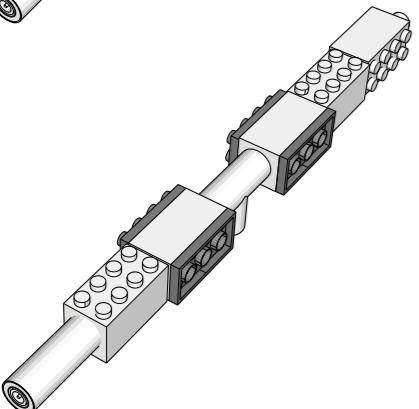


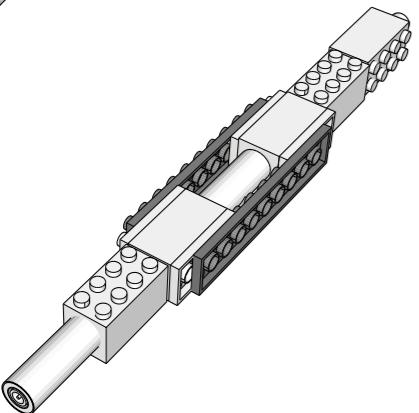
STEP
24



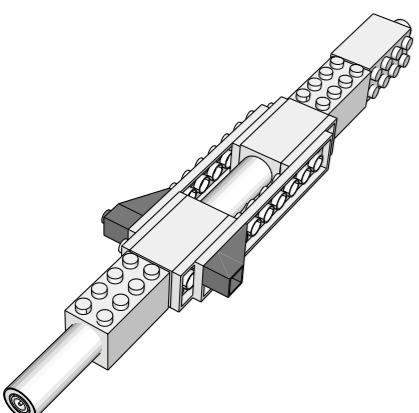
STEP
25



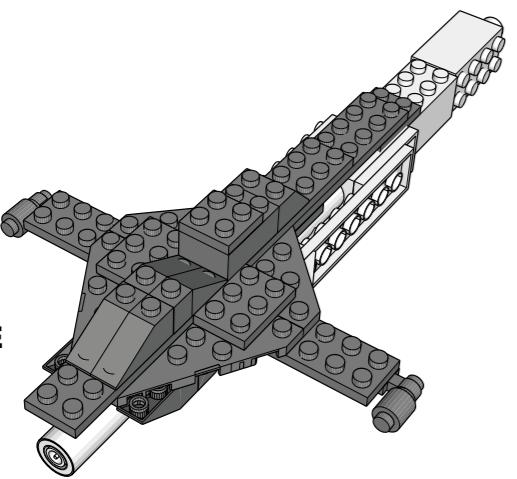
STEP
26



STEP
27



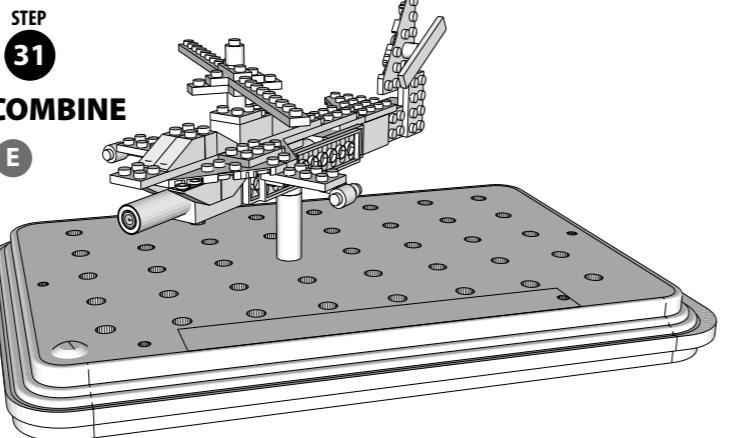
STEP
28



STEP
31

COMBINE

E



AFFIX MODEL TO 3D LITE BOARD

STEP
30
COMBINE
B **C**

STEP
29

