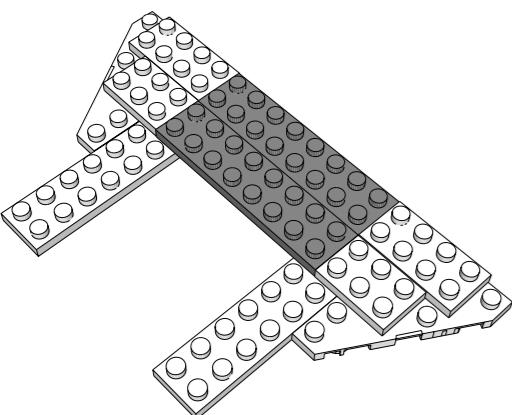
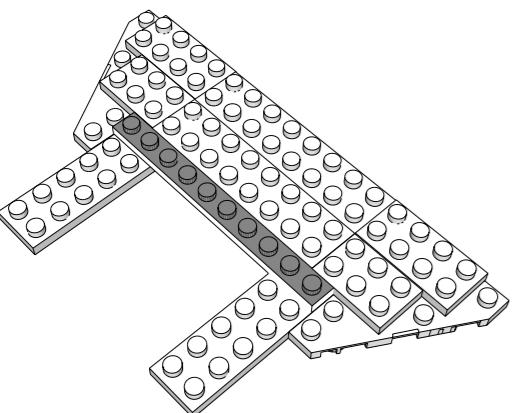




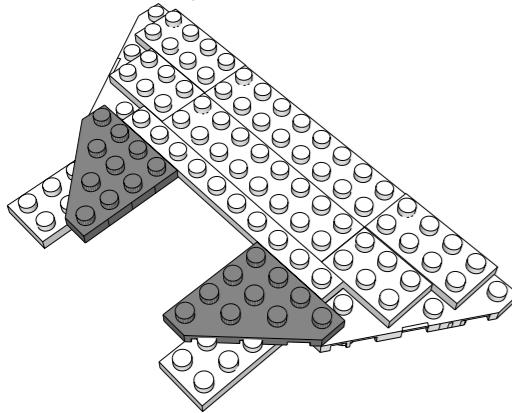
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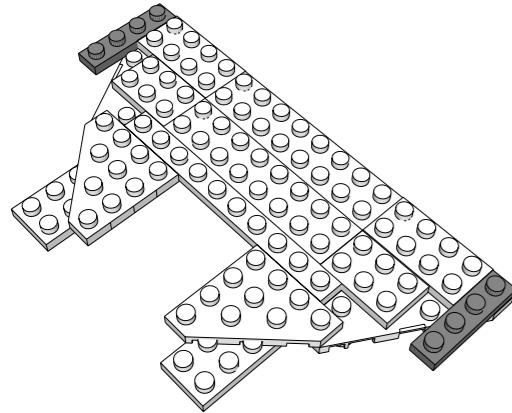
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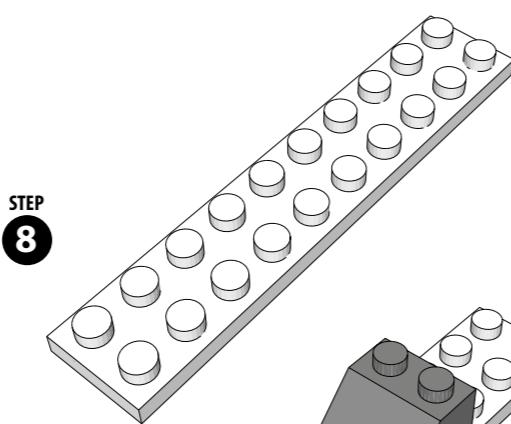
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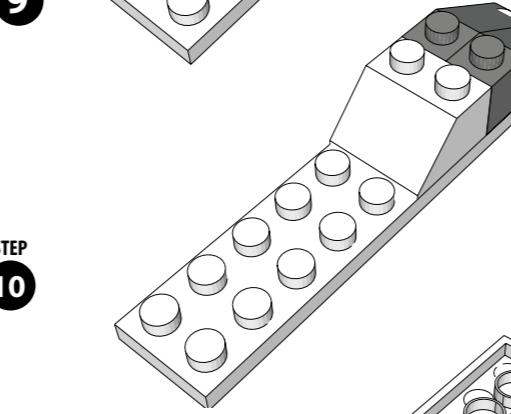
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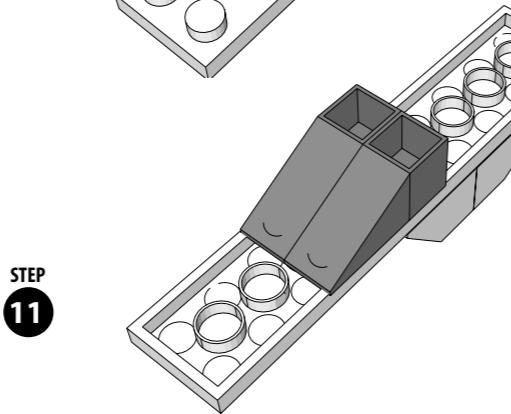
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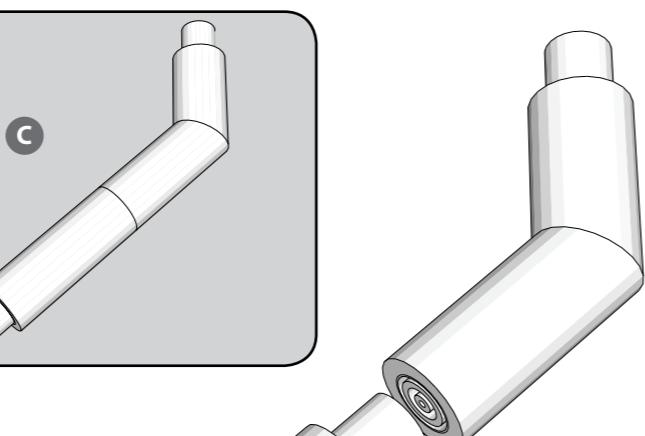
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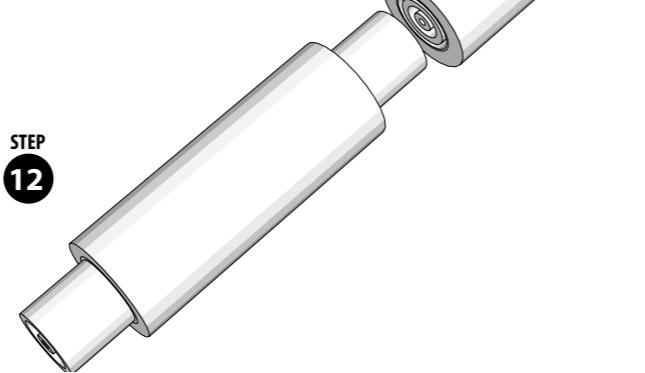
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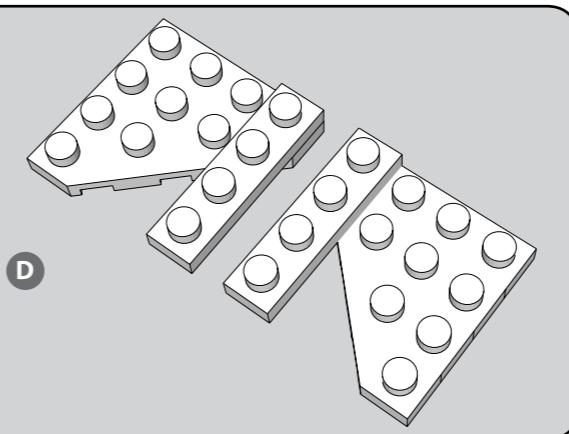
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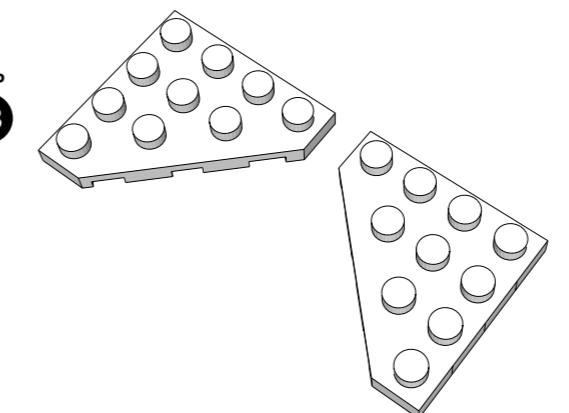
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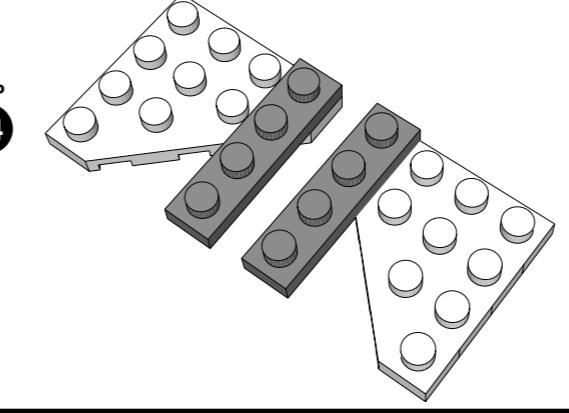
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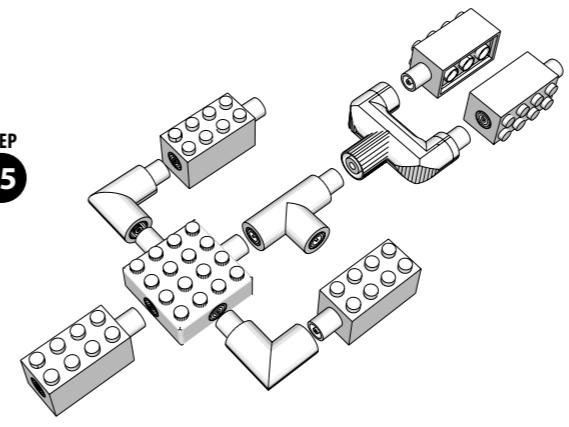
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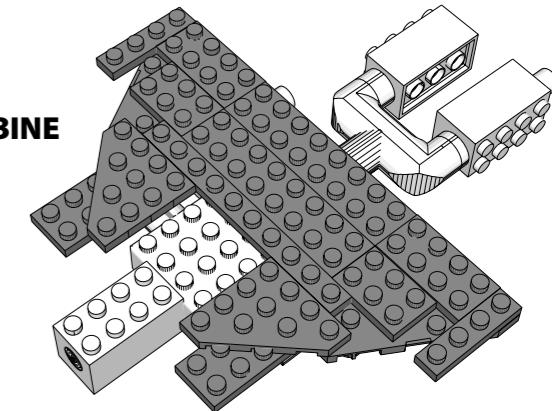


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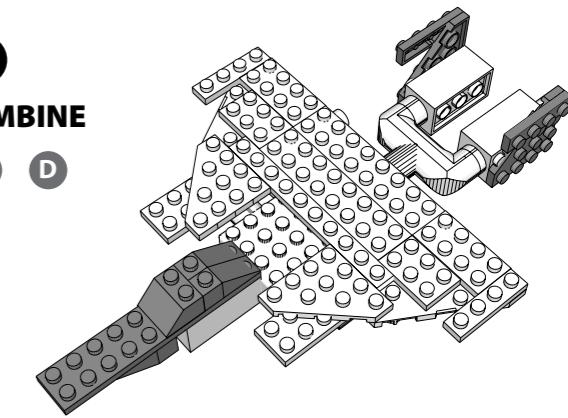
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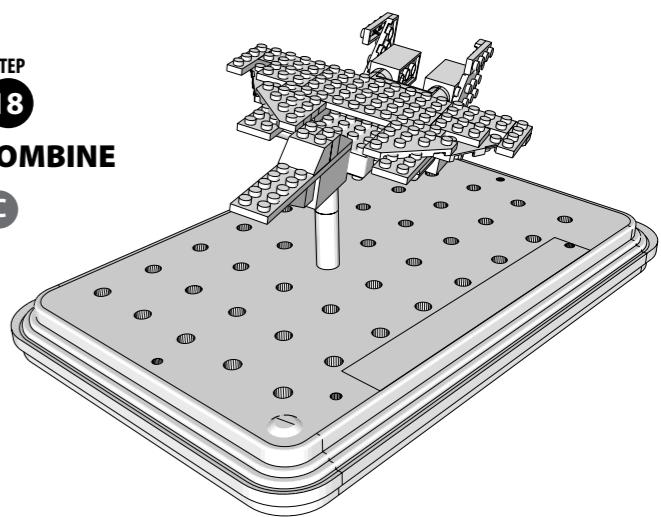
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COMBINE  
B D



STEP  
18

COMBINE  
C



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US Patent #7,731,558