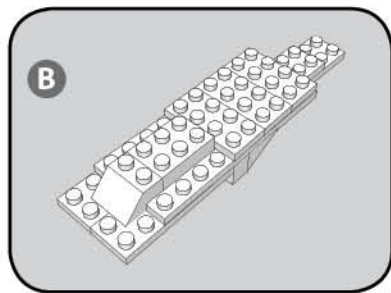
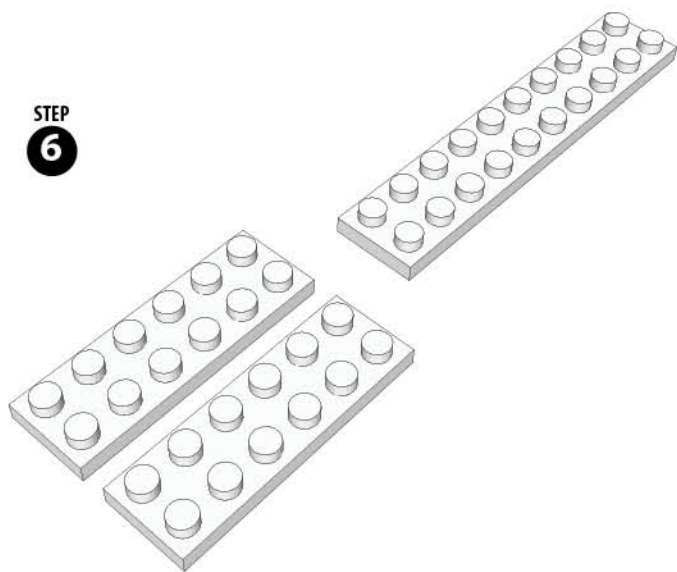


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US Patent #7.731.558

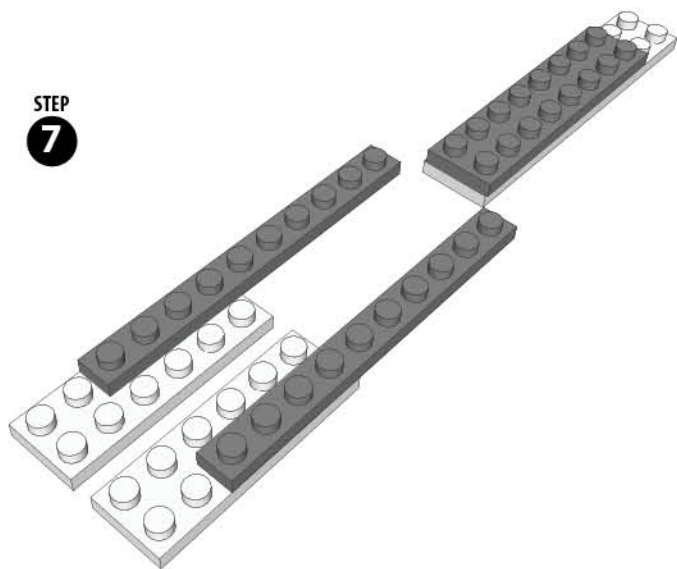




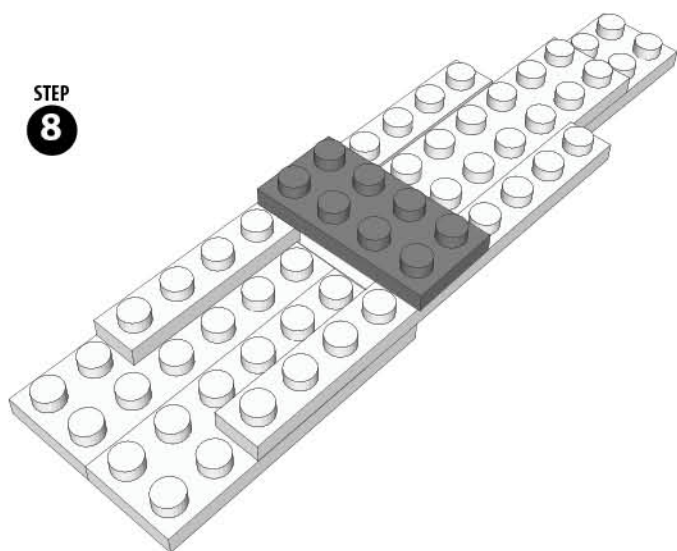
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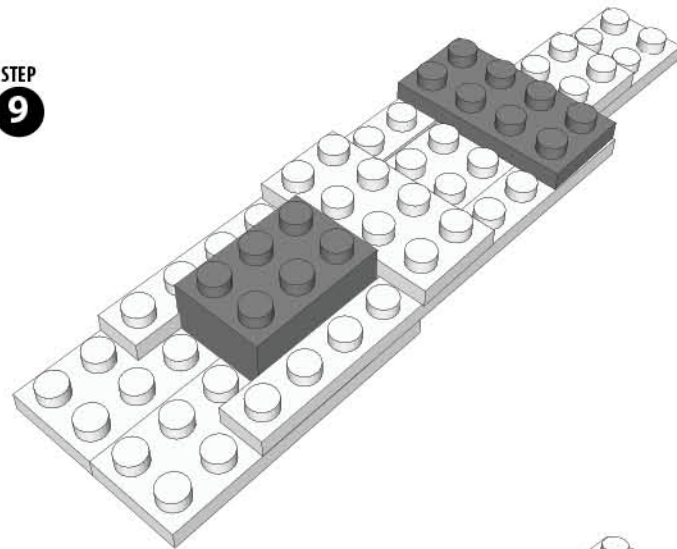
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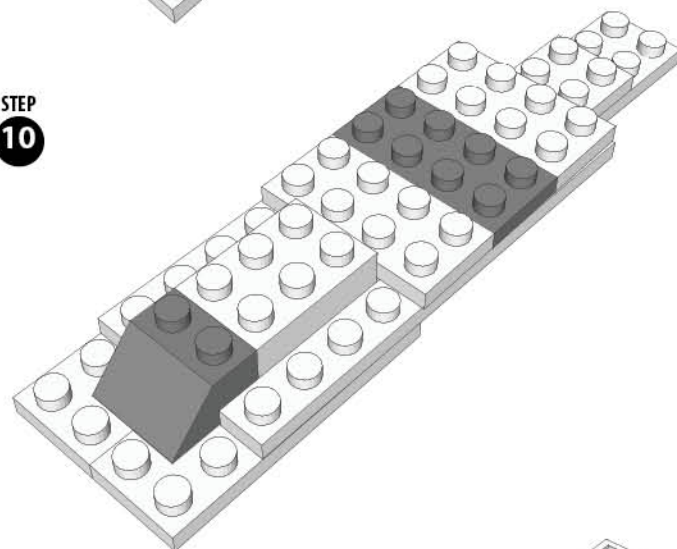
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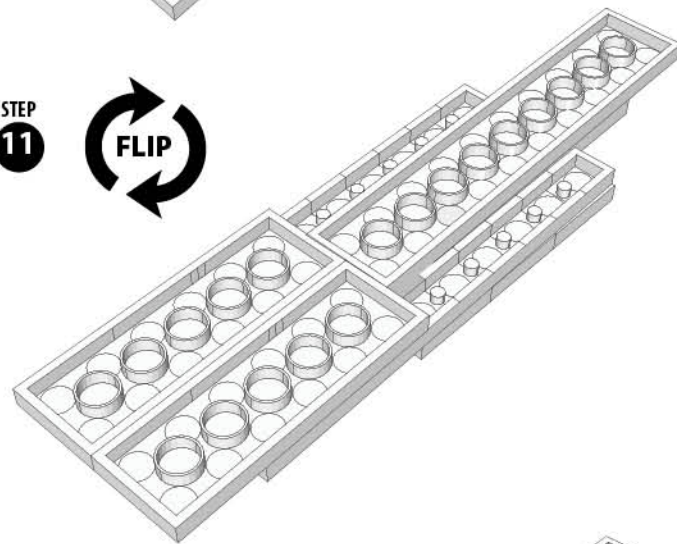
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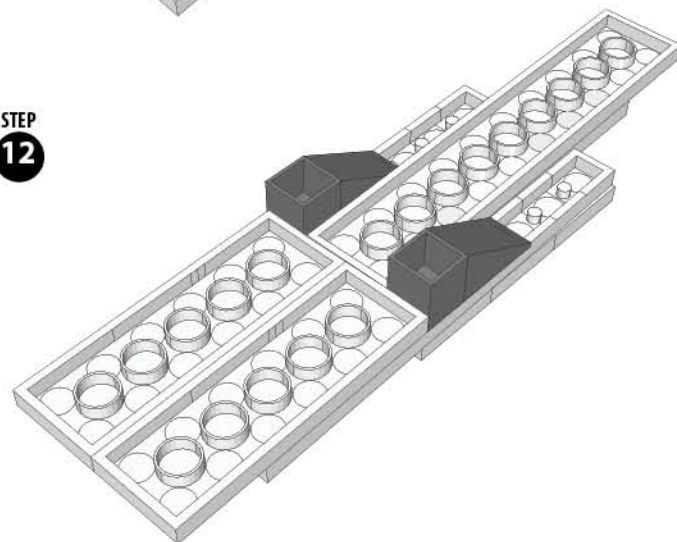
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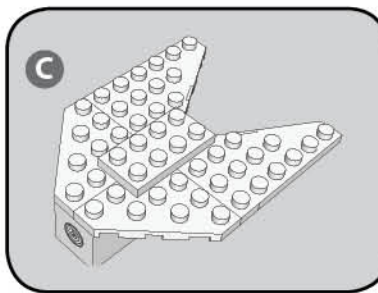
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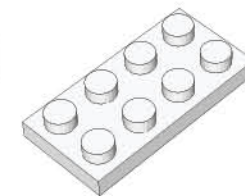
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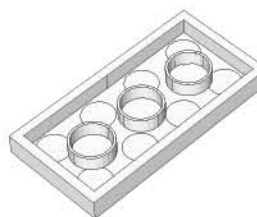
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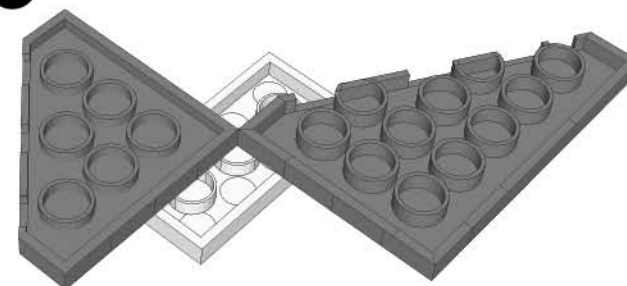
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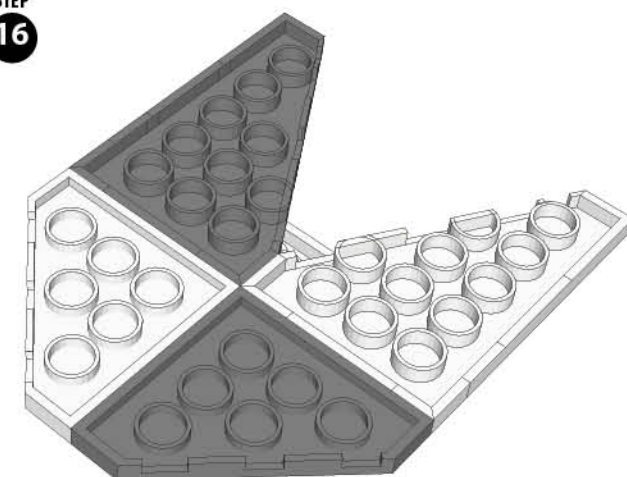
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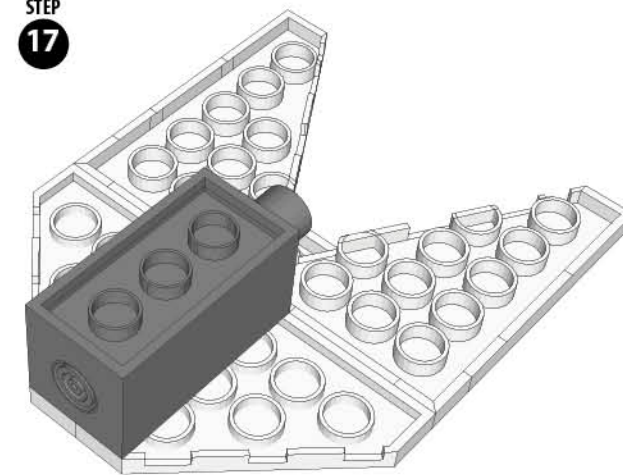
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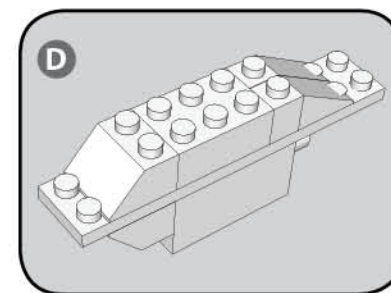
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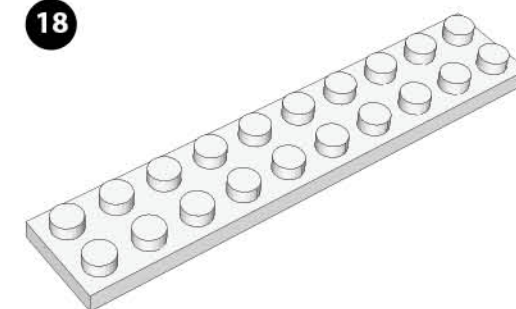
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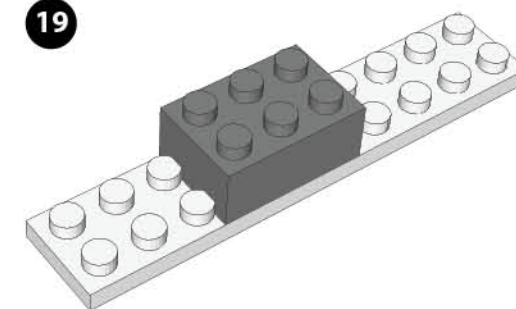
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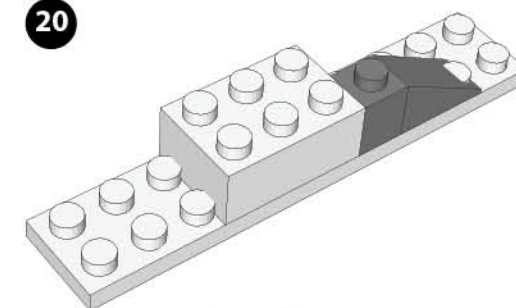
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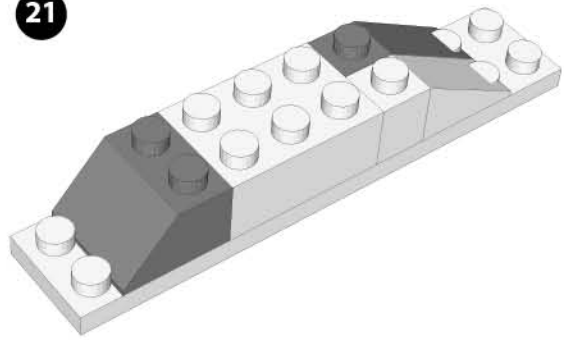
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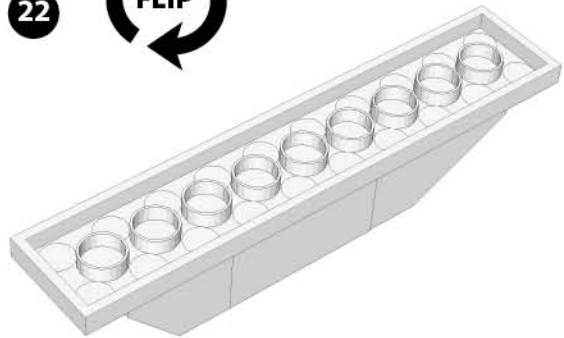
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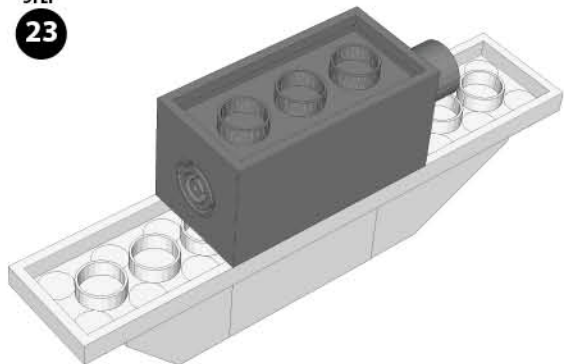
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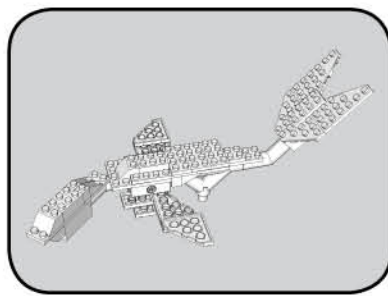
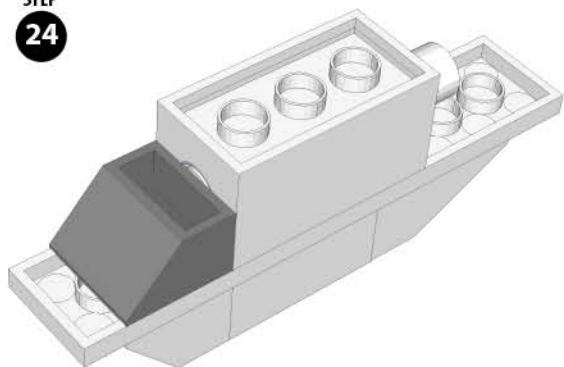
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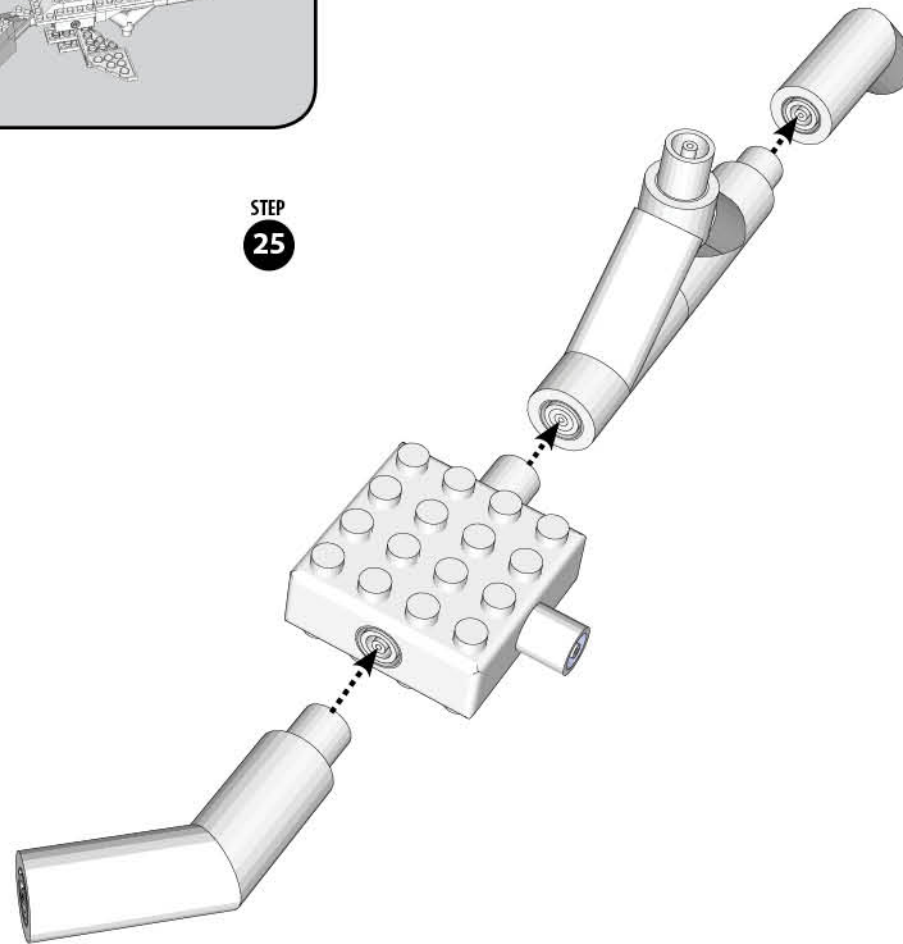
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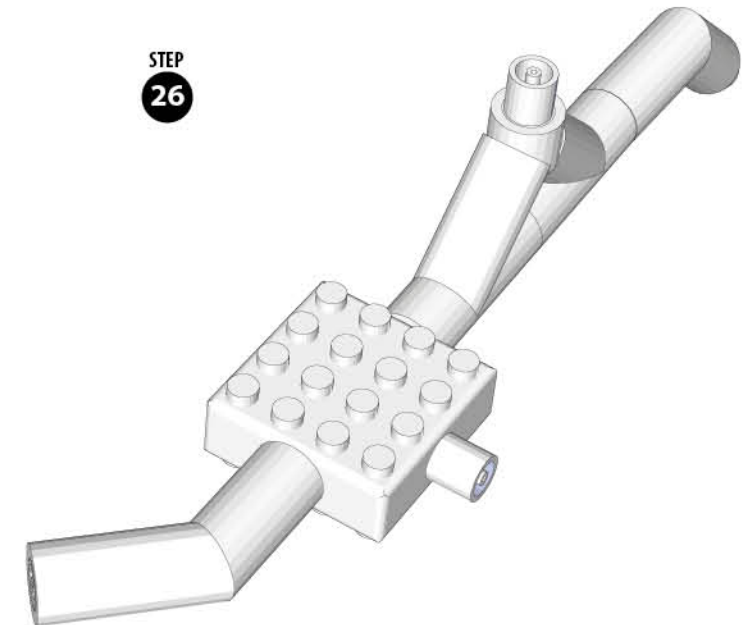
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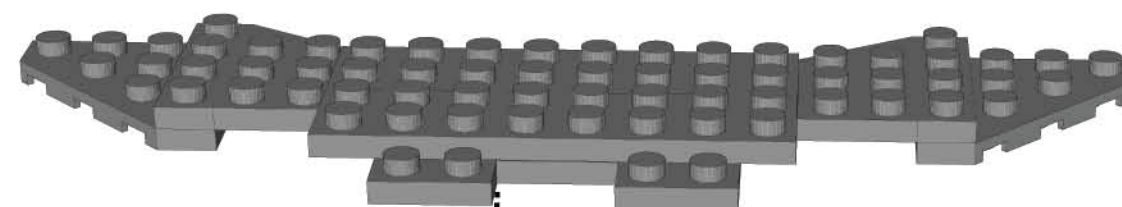
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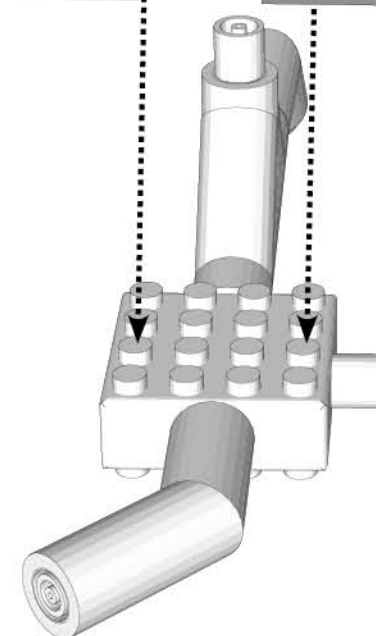
STEP  
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STEP  
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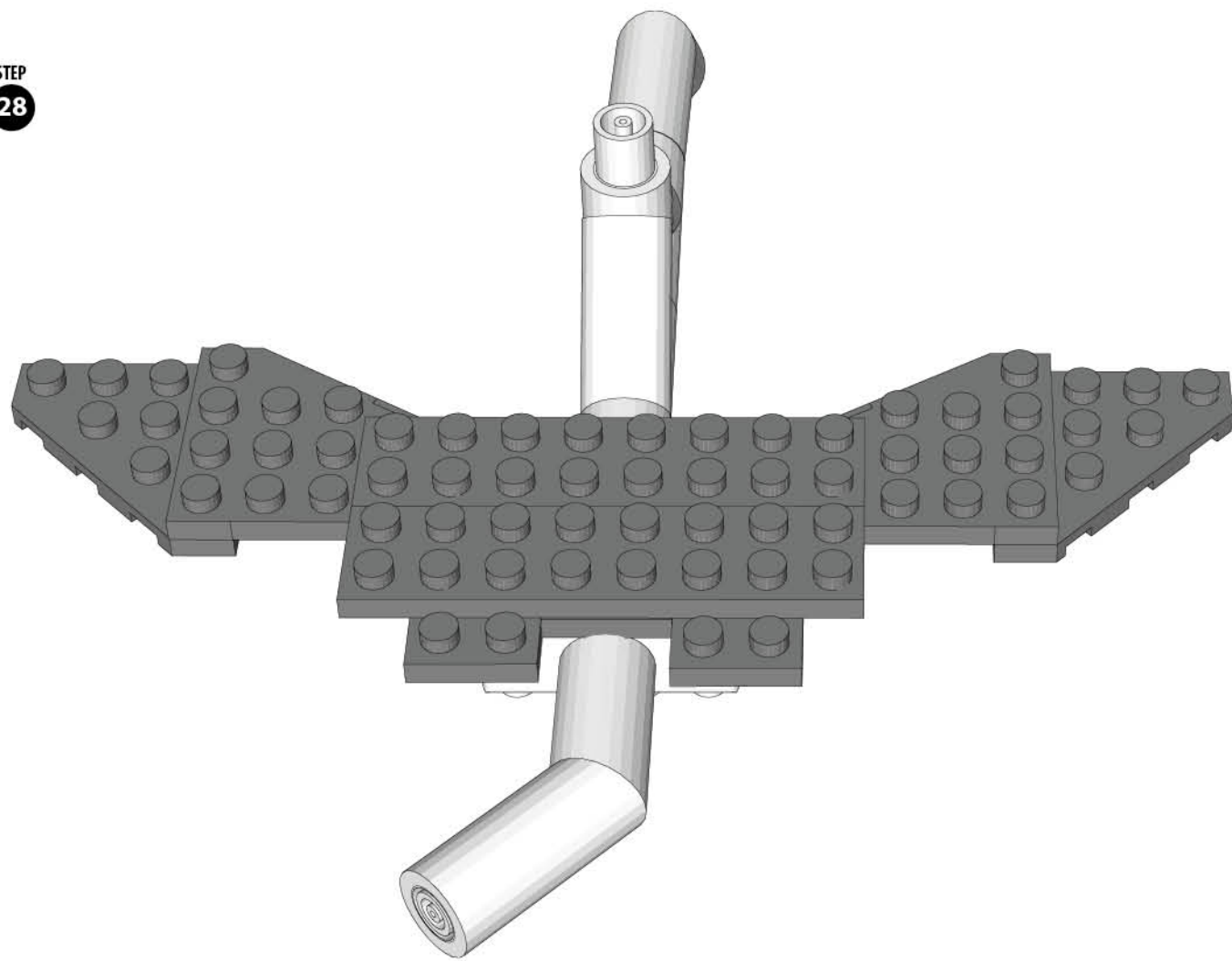


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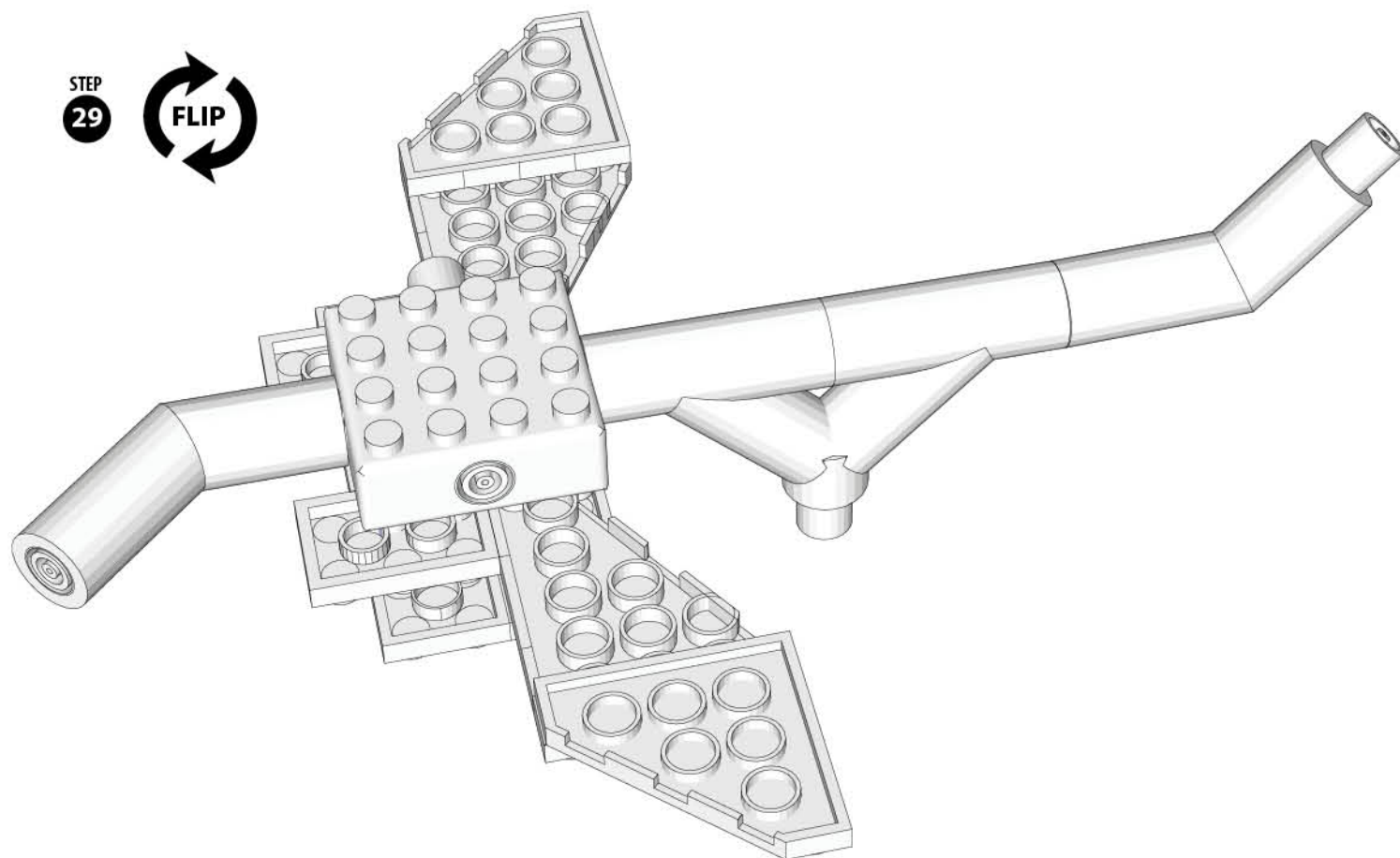




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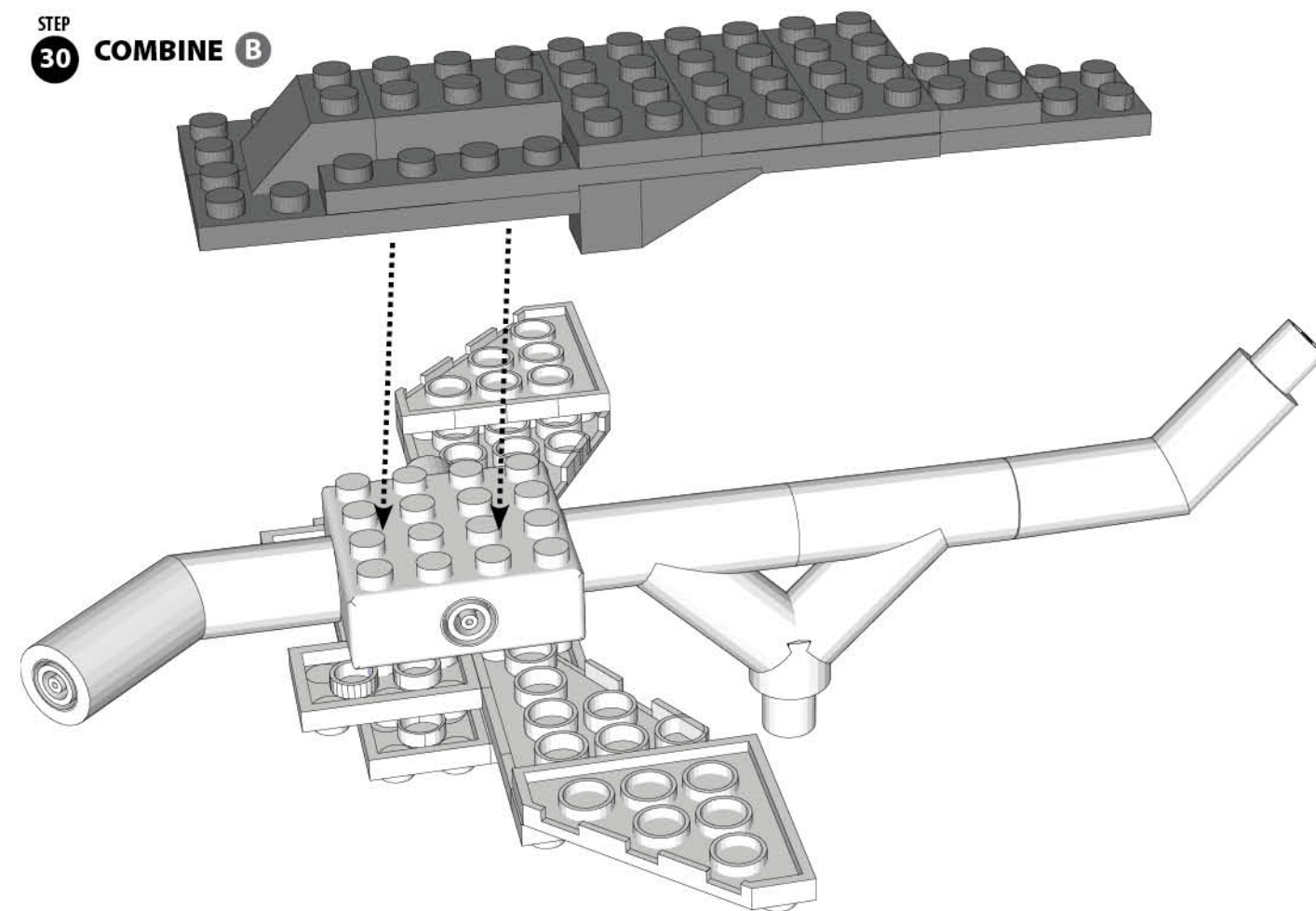


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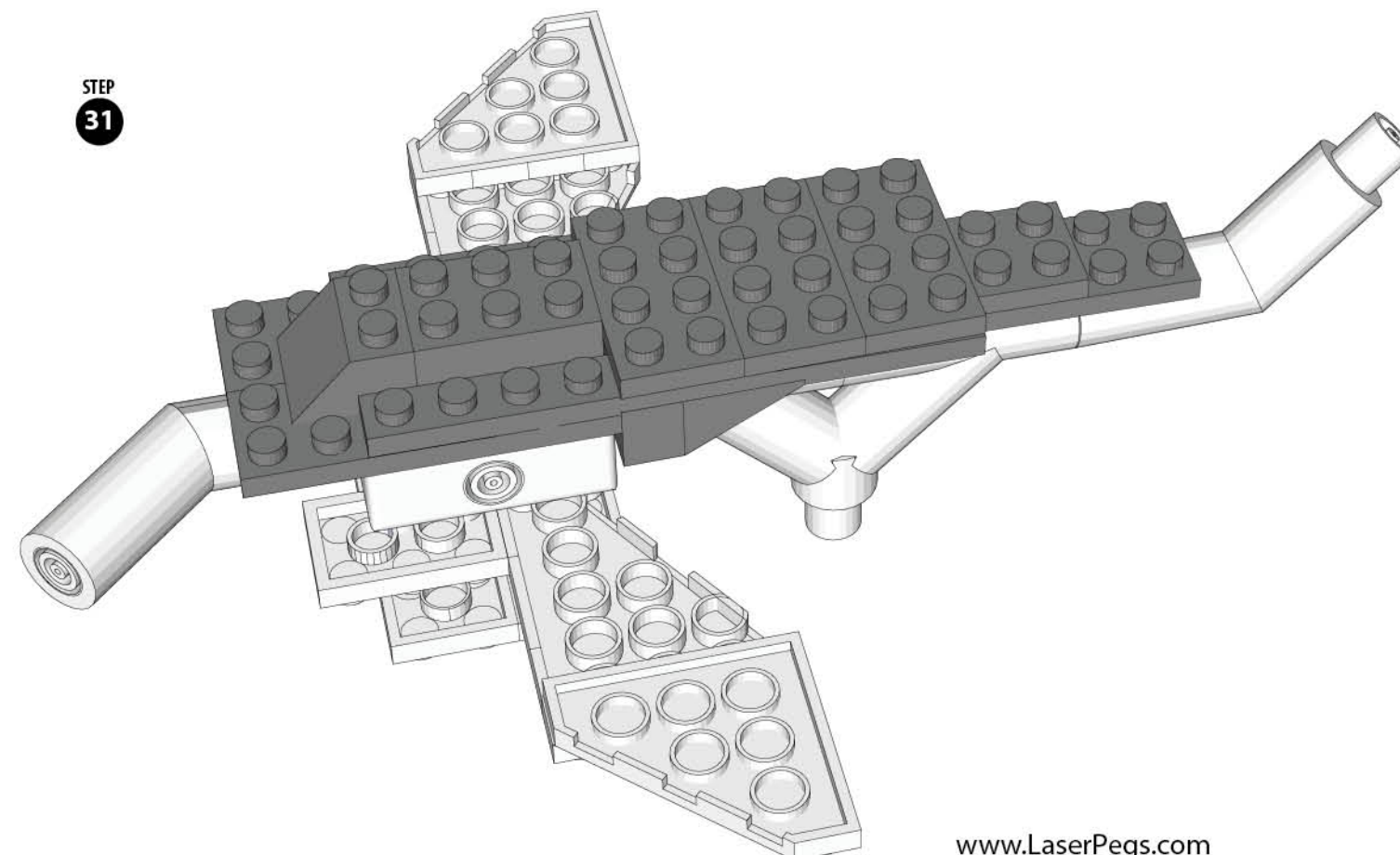


STEP  
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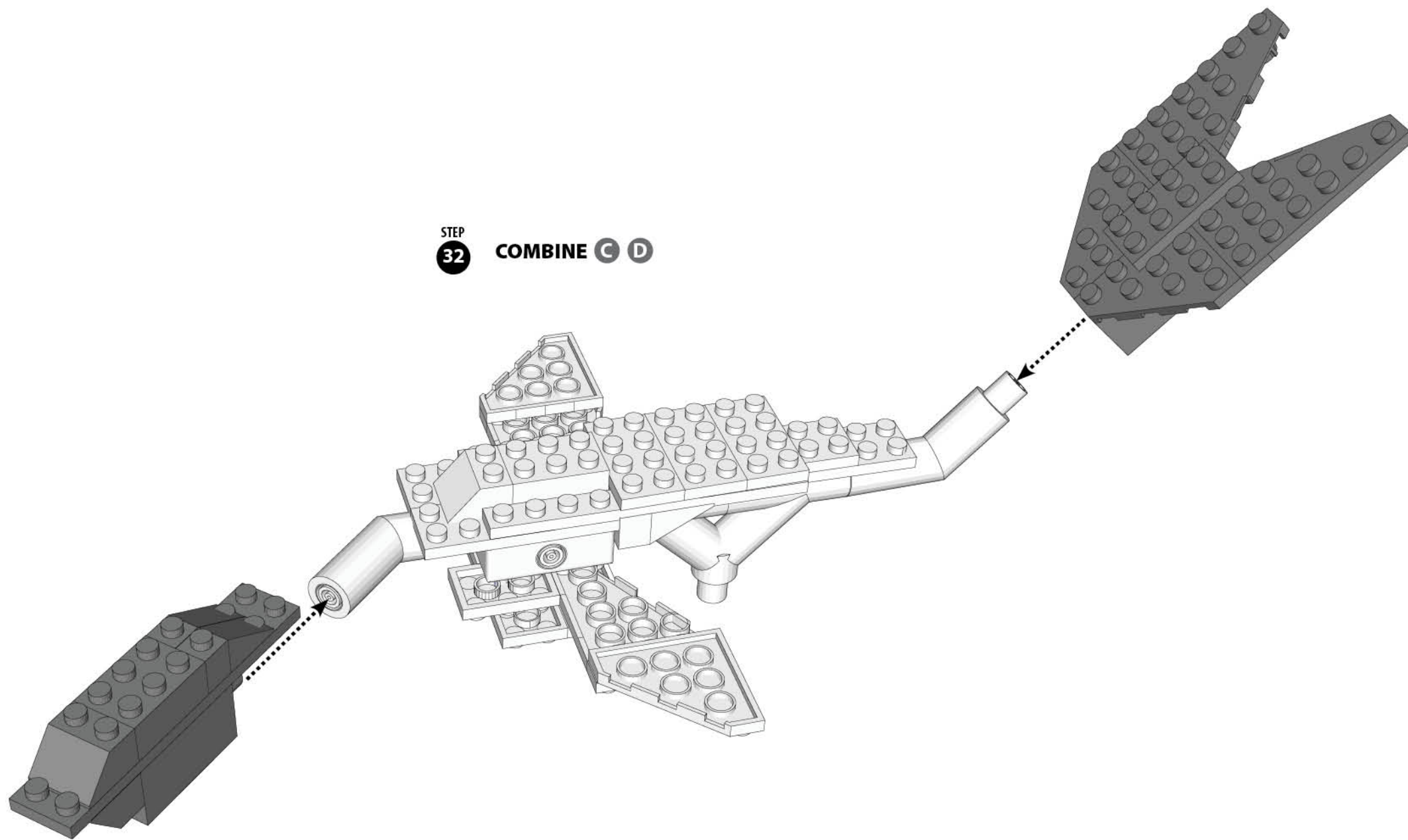


STEP  
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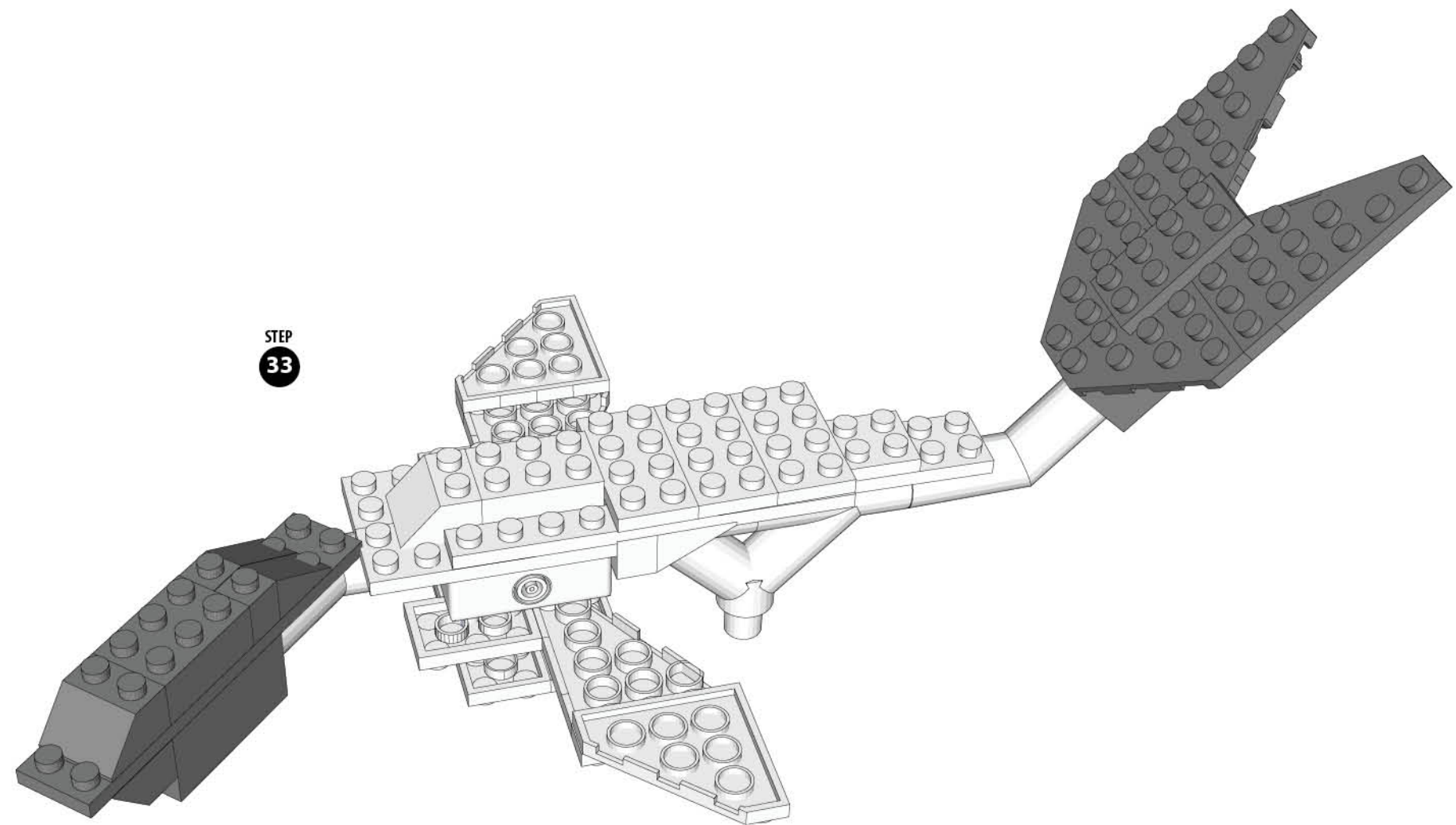


STEP  
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COMBINE C D



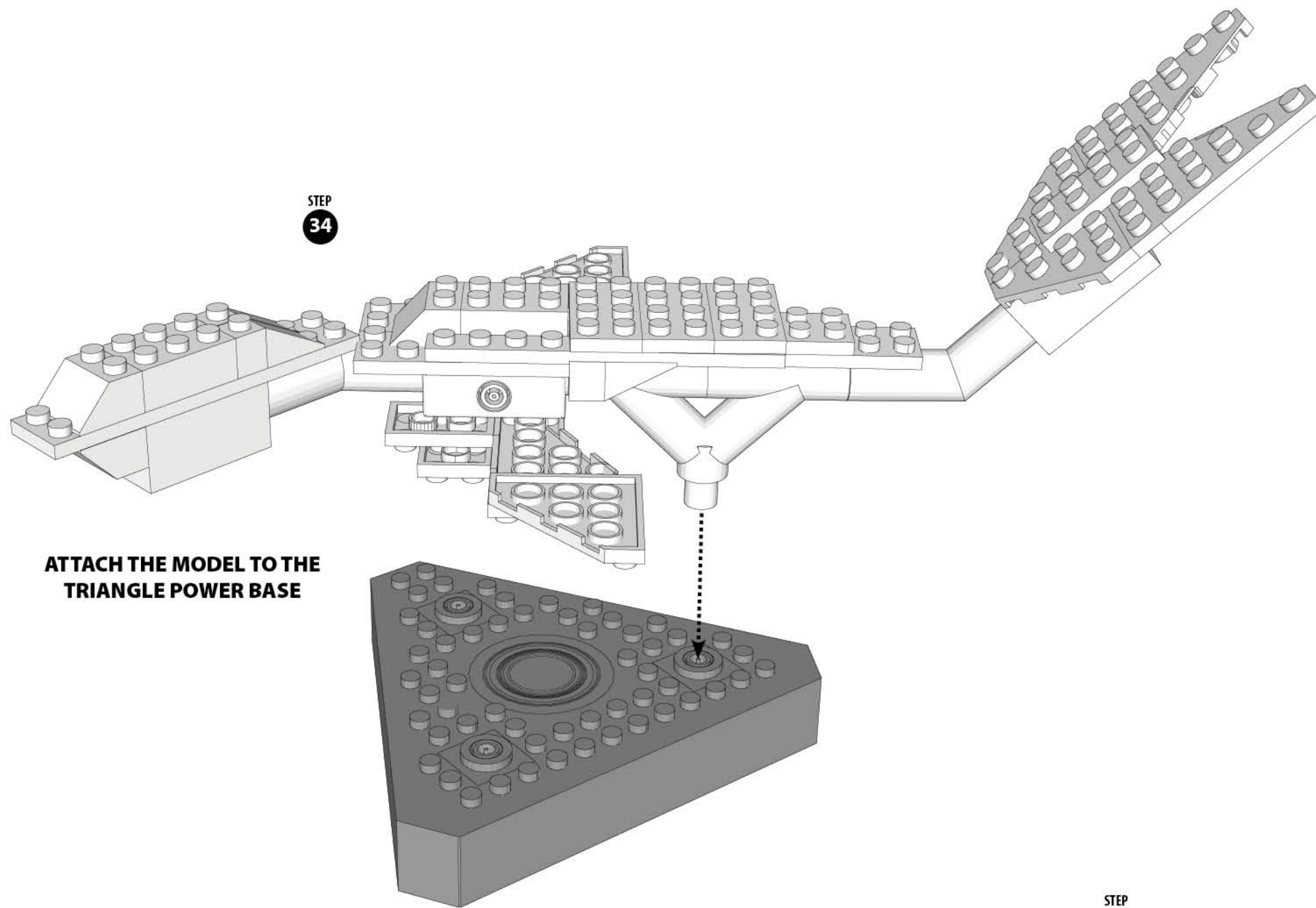
STEP  
33



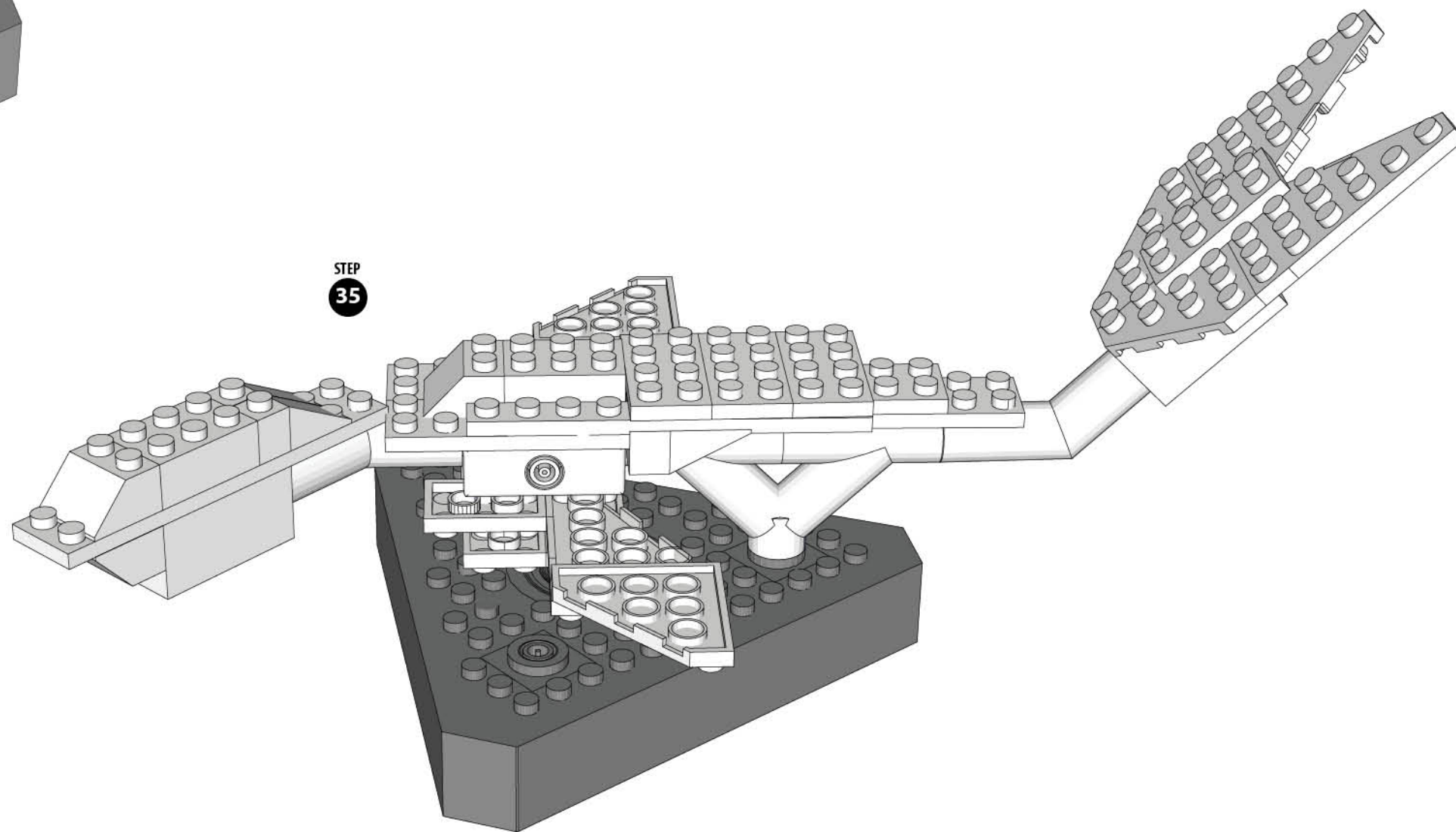


STEP  
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ATTACH THE MODEL TO THE  
TRIANGLE POWER BASE



STEP  
35



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