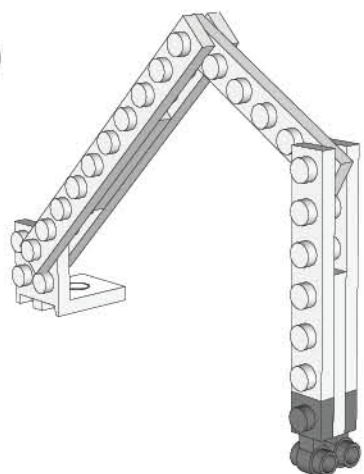
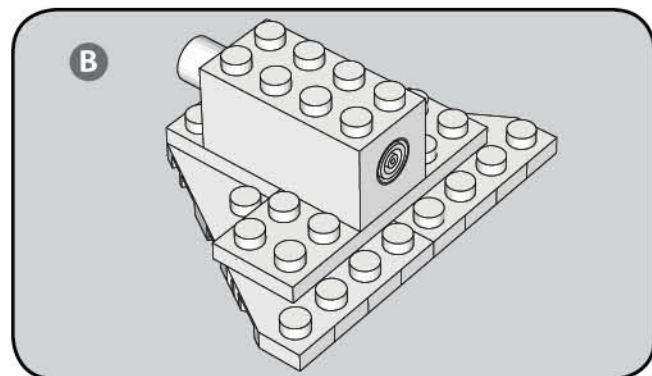


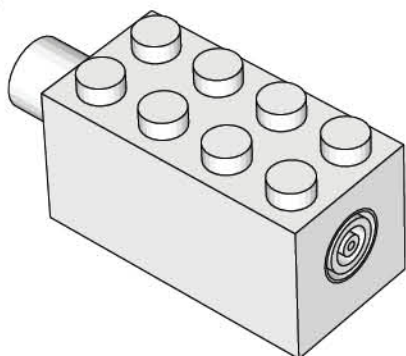
STEP
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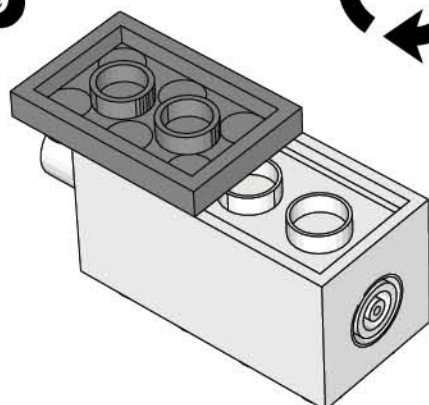
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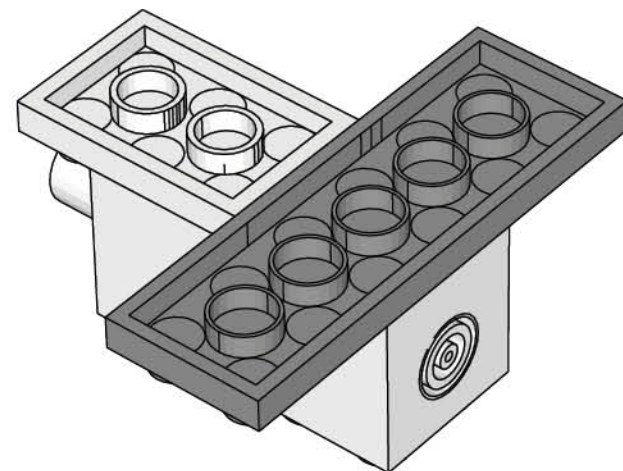
STEP
8



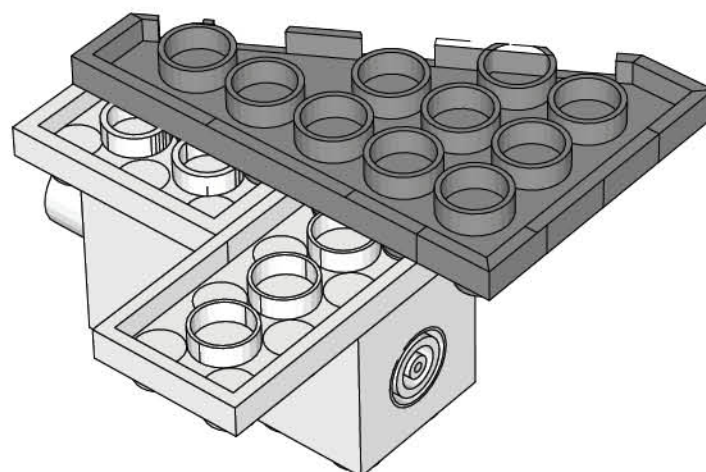
STEP
9



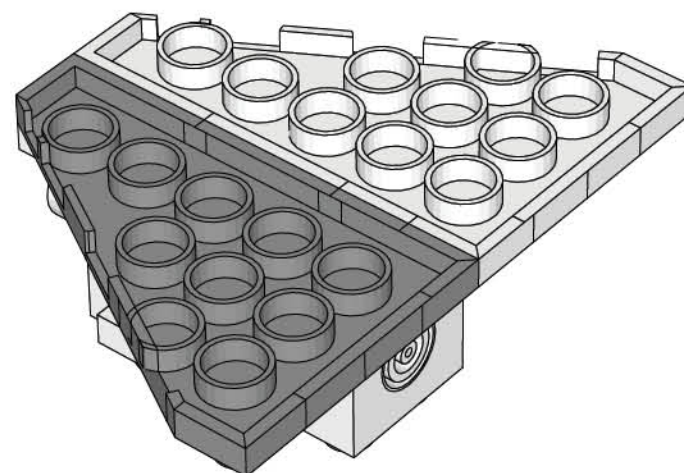
STEP
10



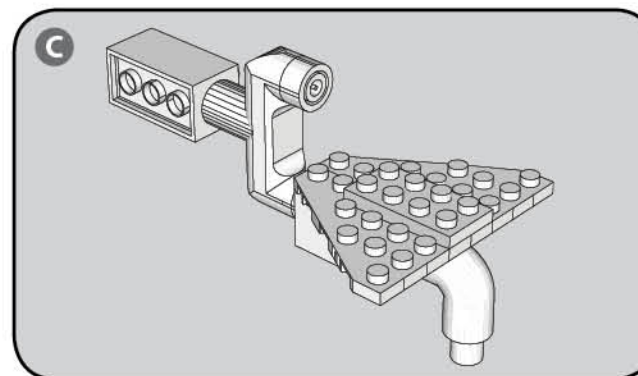
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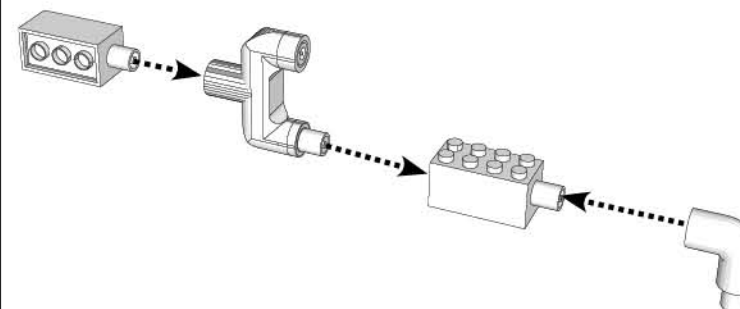
STEP
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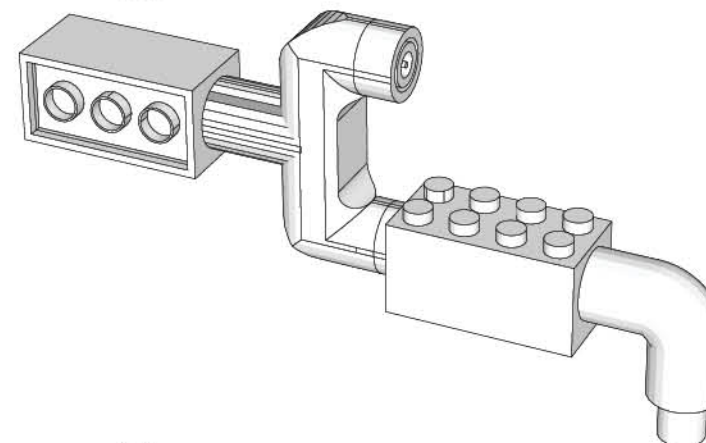
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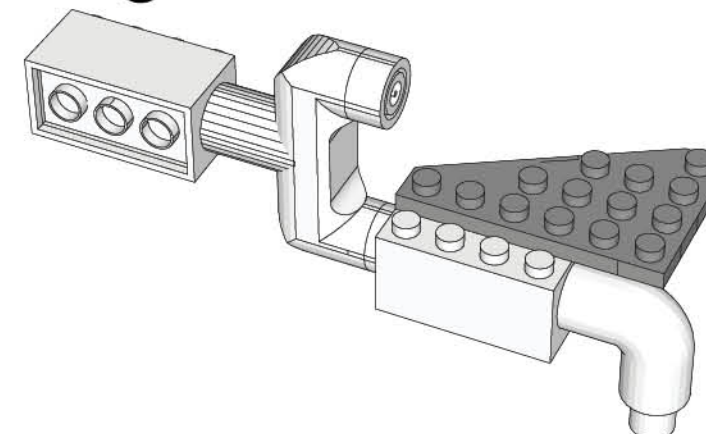
STEP
13



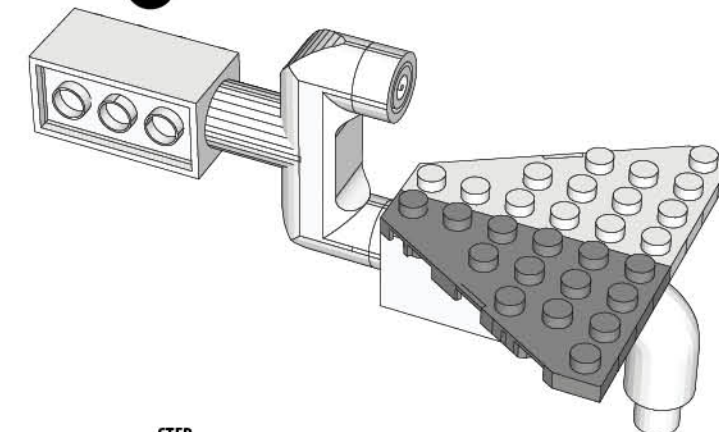
STEP
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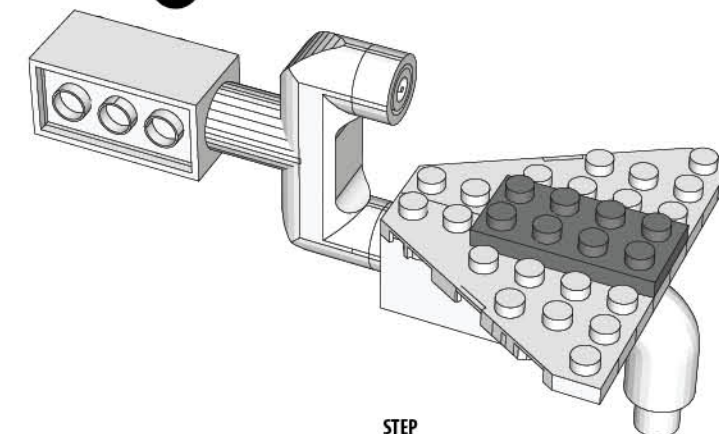
STEP
15



STEP
16

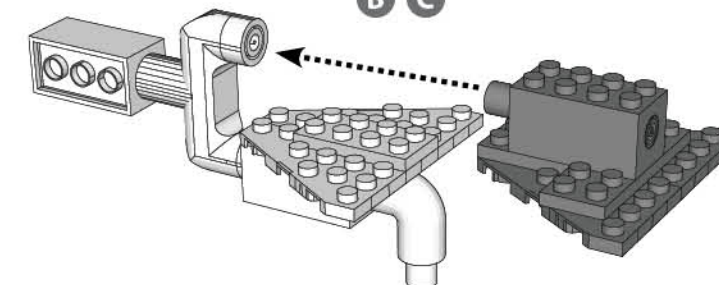


STEP
17

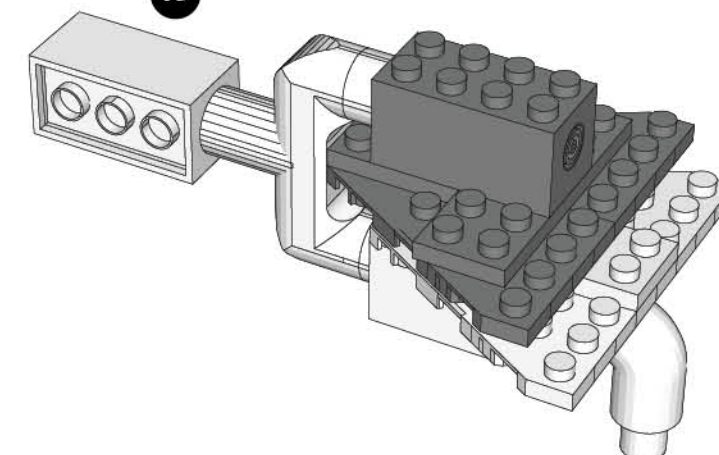


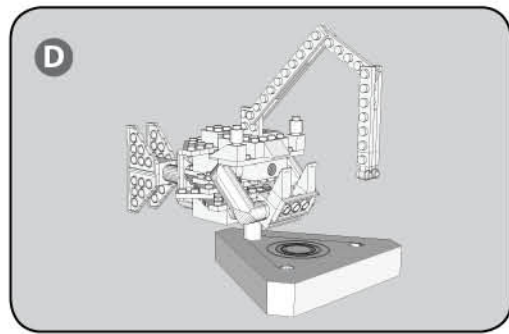
STEP
18

COMBINE
B C

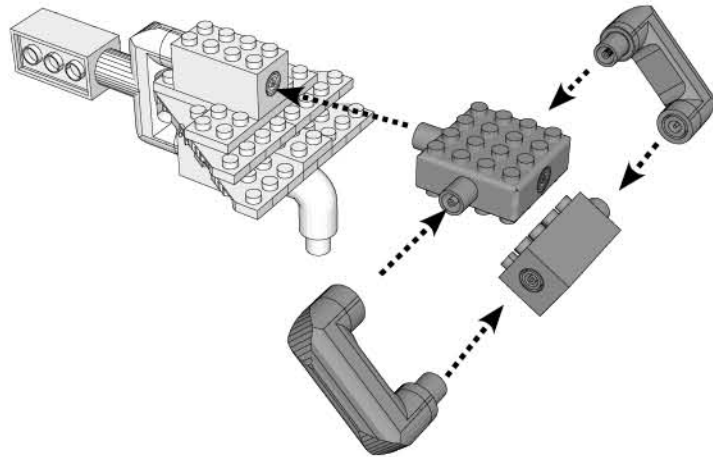


STEP
19

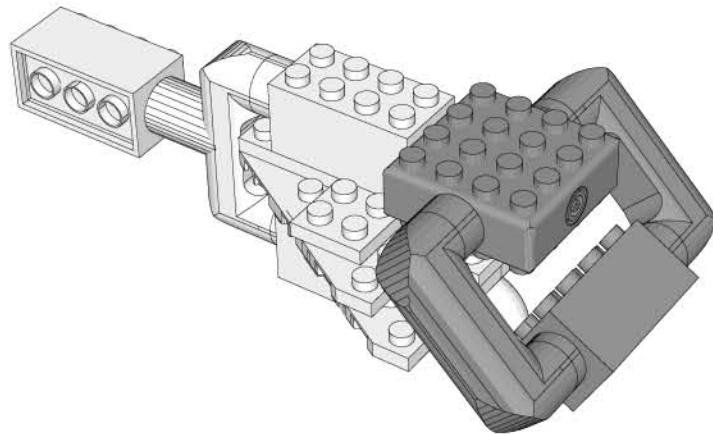




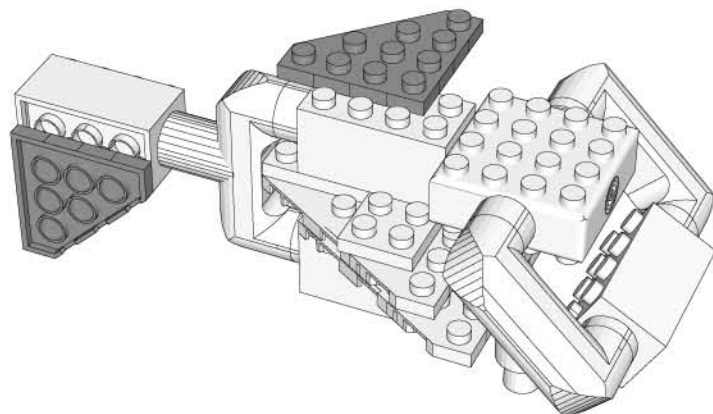
STEP
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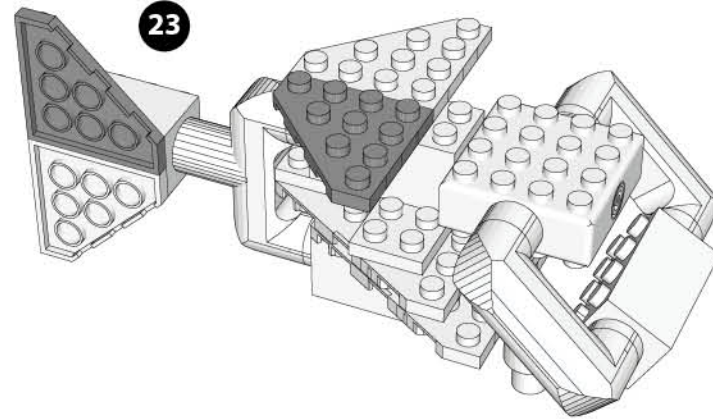
STEP
21



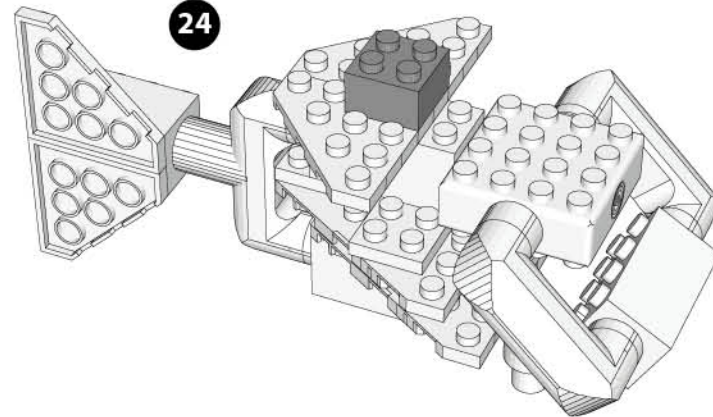
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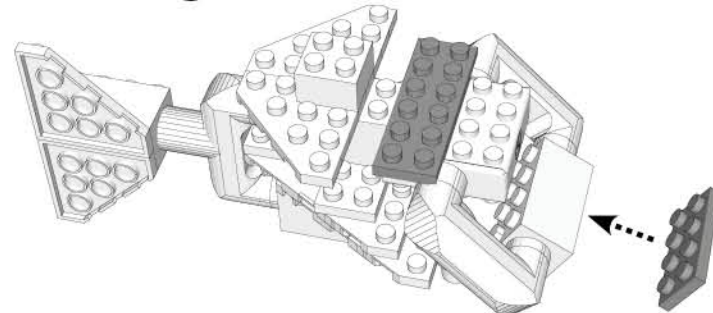
STEP
23



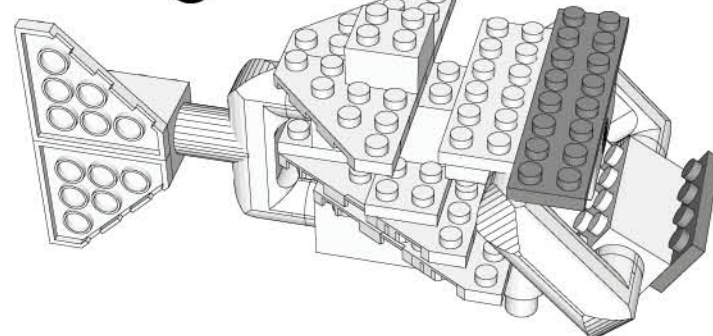
STEP
24



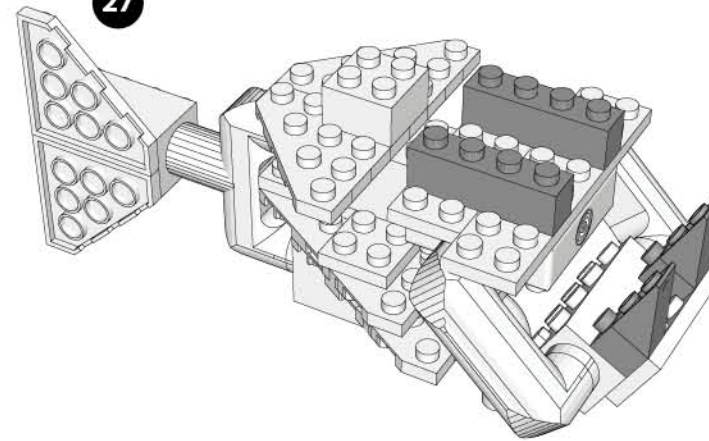
STEP
25



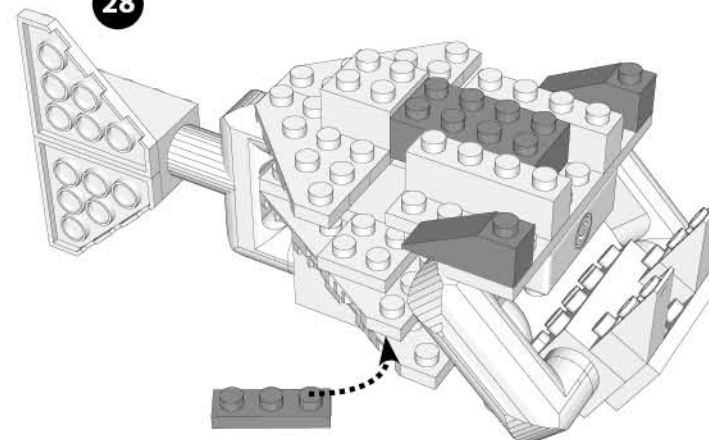
STEP
26



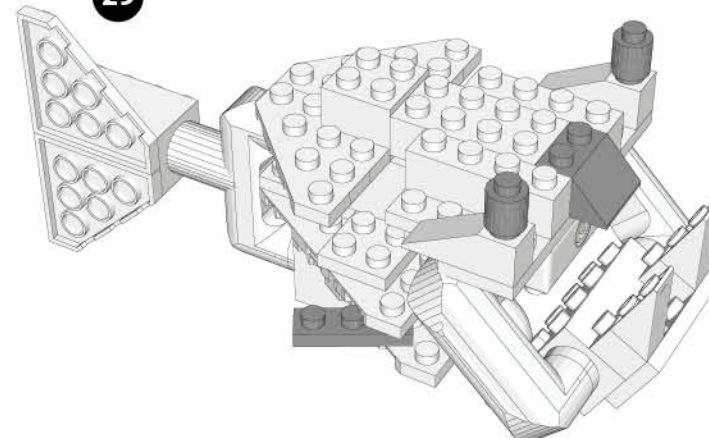
STEP
27



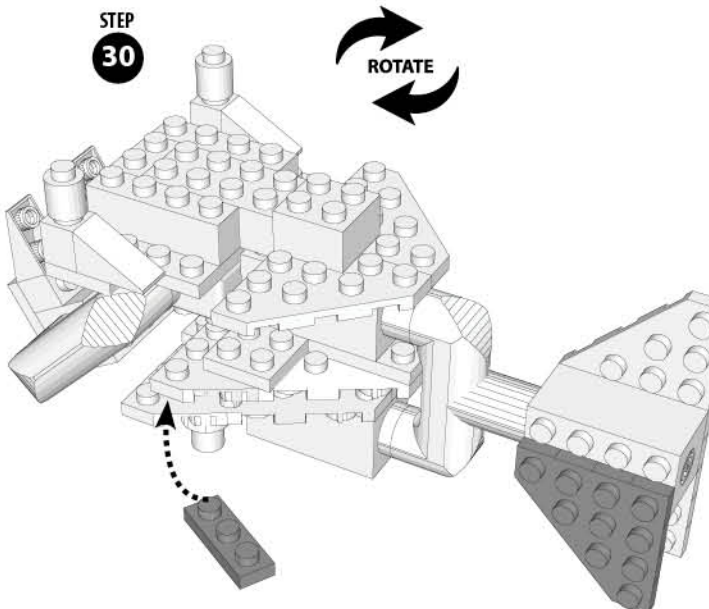
STEP
28



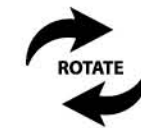
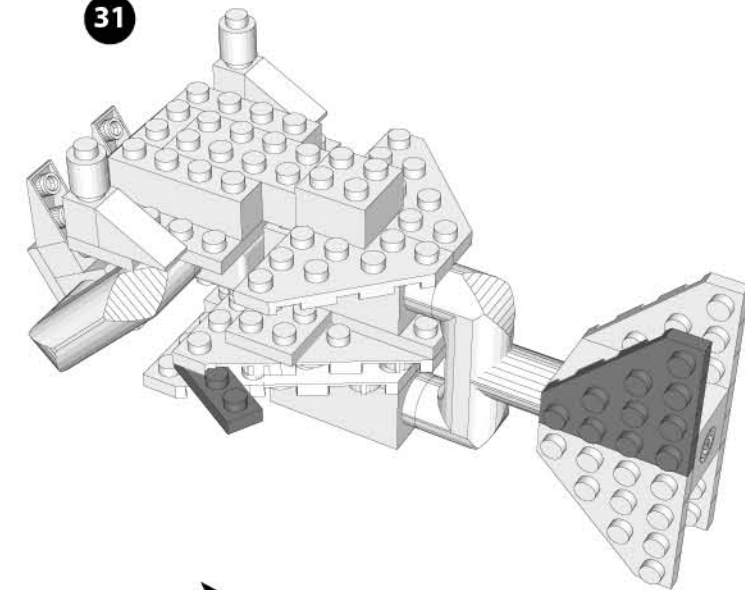
STEP
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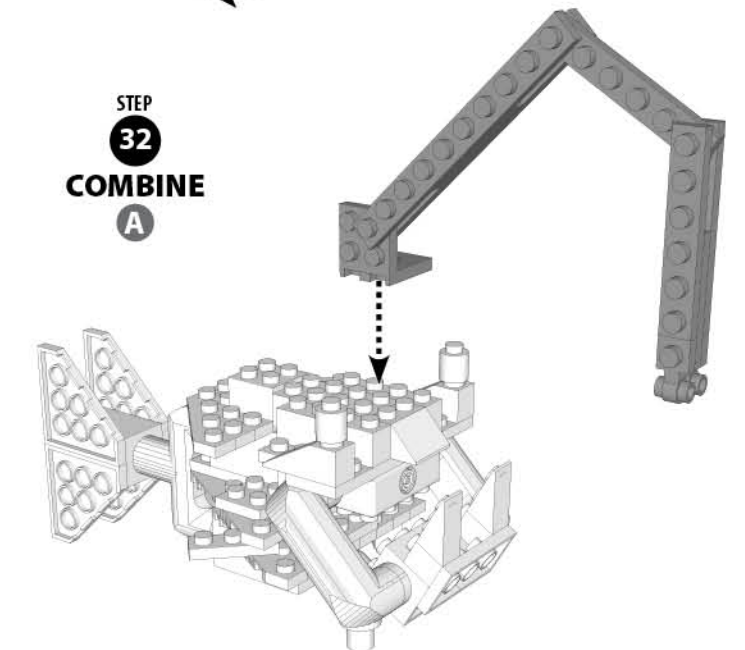
STEP
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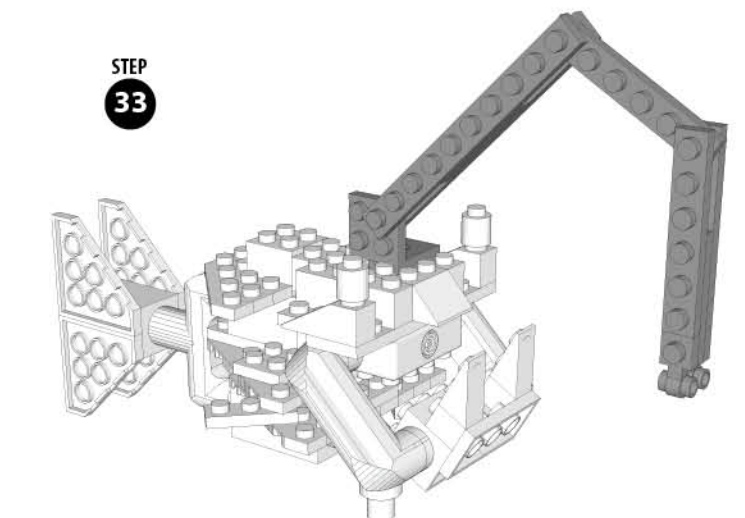
STEP
31



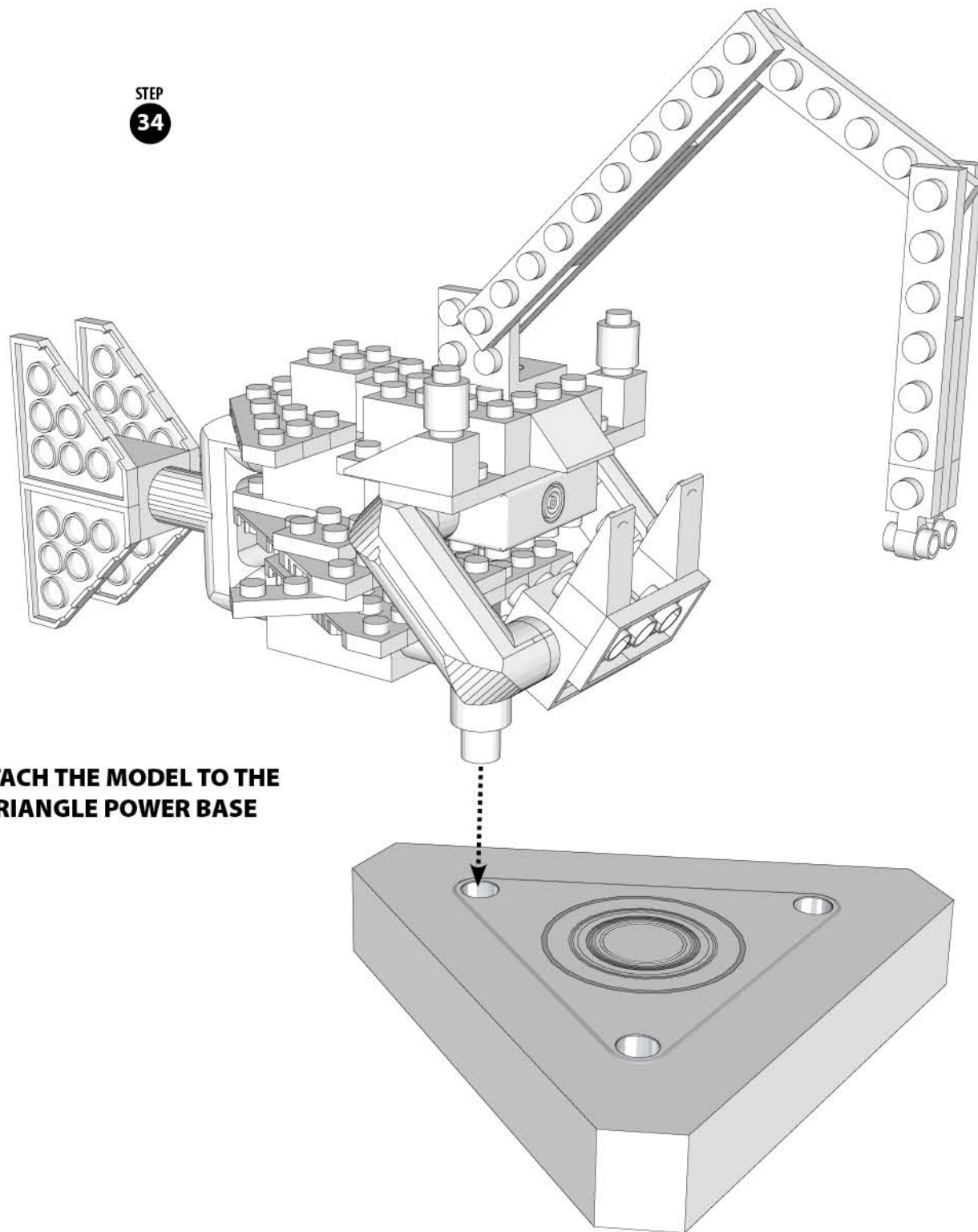
STEP
32
COMBINE
A



STEP
33



STEP
34



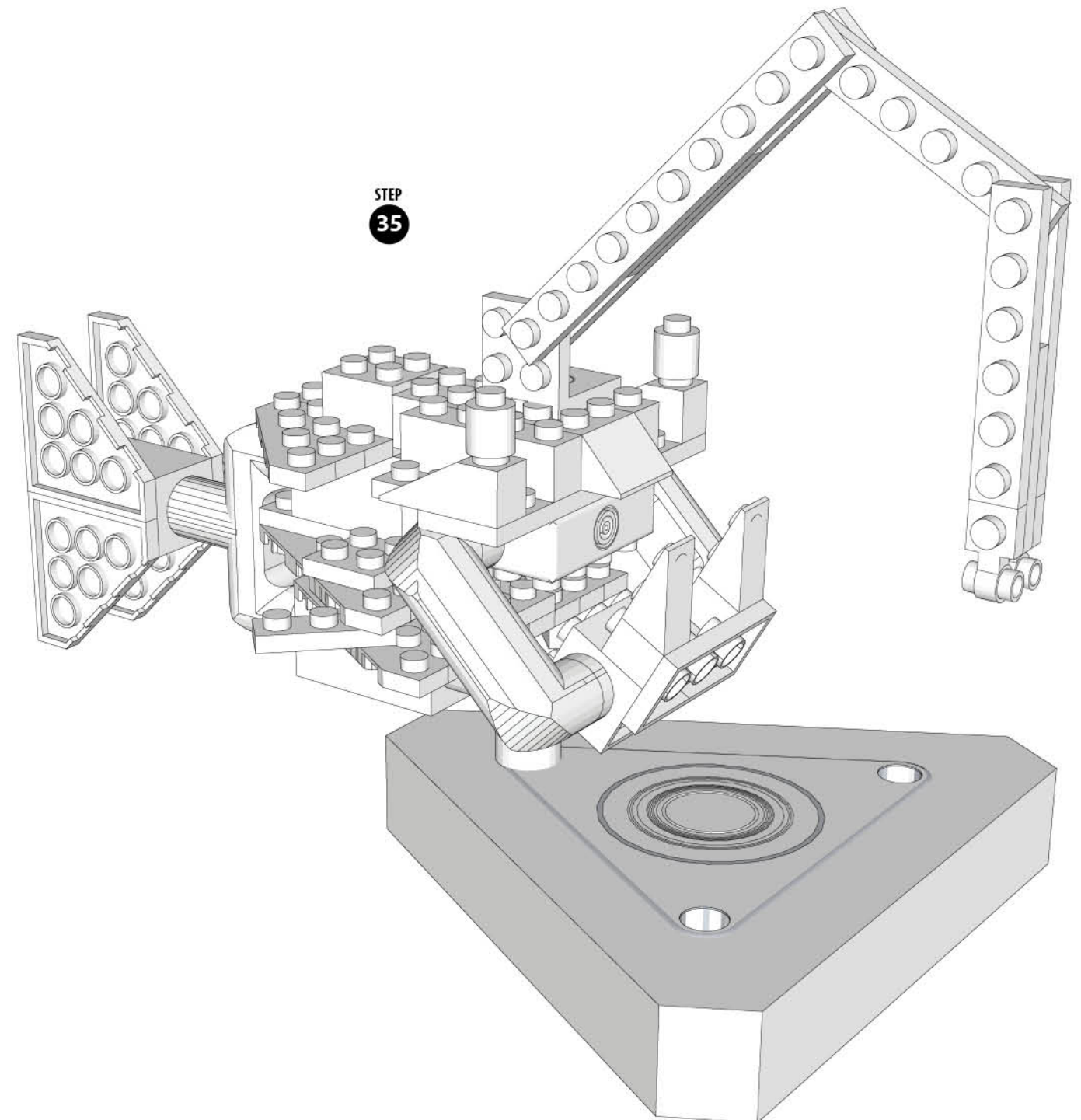
**ATTACH THE MODEL TO THE
TRIANGLE POWER BASE**

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STEP
35



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US Patent #7,731,558